

Work Order ID 75610

October-26-11 2:47:55 PM

75610

Page 1

Item ID: D3458-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Step Mounting Plate

Stop

NS2

Start Date: 10/26/11 Start Qty: 24.00

24

Cust Item ID:

Required Date: 10/27/11 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan:

✓

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

130

130

Small Fab

Small Fab

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00

11.10.27

36

0

0.00

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

11.10.27

Locate
+36

150

150

Packaging

Packaging

Identify as per dwg & Stock Location: U/A

0.00

Memo

*** STOCK IN STEP CELL***

0.00

11.10.27

36

0

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Page 3

Item ID: D3458-3

Accept

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Start

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Start Date: 10/26/11 Start Qty: 24.00

24

Cust Item ID:

Required Date: 10/27/11 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						11028	110-28 34

Picklist Print

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Page 1

Work Order ID: 75610

Parent Item: D3458-3

Start Date: 10/26/11

Required Date: 10/27/11

Parent Item Name: Step Mounting Plate

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV. A 05.12.13 NEW ISSUE EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.000 6061-T6 Bar .187 x 4.00		Purchased	No			100	f	22.1000	0.0427	1.0787368			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT001	22.1	
118400	2.1	
118844	20	

RB 11-15-26

118844

36

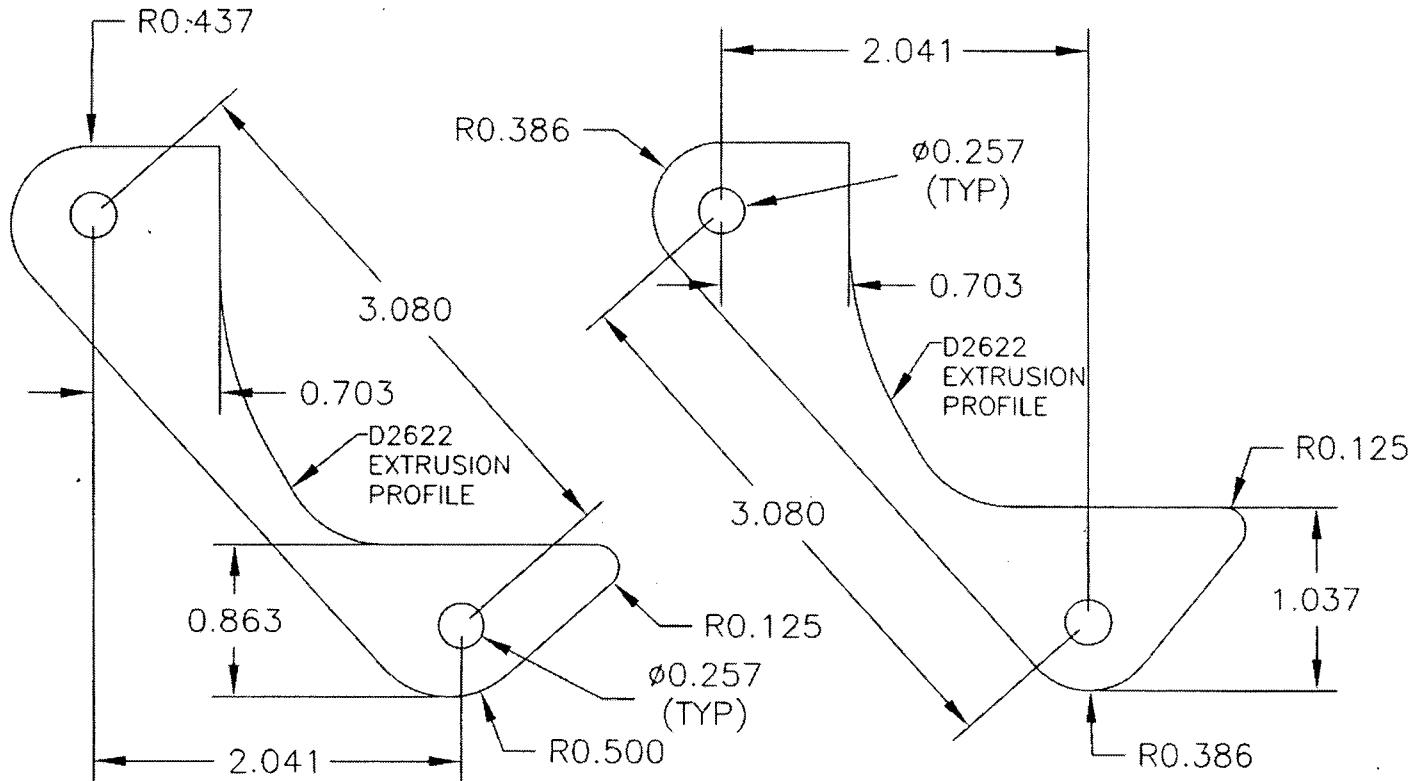
DART AEROSPACE LTD	Work Order:	1000
Description: Step Mounting Plate	Part Number:	D3458-3
Inspection Dwg: D3458 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>B</u>	Audited by: <u>C</u>	Prototype Approval: N/A
Date: 11-10-22	Date: 11/10/22	Date: N/A

Rev	Date	Change	Revised by	Approved
A	06.04.28	New Issue	KJ/JLM	SJF

DARTD3458-1 STEP MOUNTING PLATED3458-3 STEP MOUNTING PLATE*WJ098610*D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>WJ</i>	<i>WJ</i>	D3458	
DATE		TITLE	SHEET 1 OF 1
05.09.23		STEP MOUNTING PLATE	SCALE
A	05.09.23	NEW ISSUE	1:1